

Designed with the Future in Mind



Ultra-low extractables & leachables protect product quality while providing broad drug compatibility

Formula optimized for **low moisture content** to prevent cake degradation

Risk-mediated supply with strong inventory positions & qualified alternative sources of raw materials

Well-characterized extractables inform decision-making & enable risk assessment

Optimized drying properties improve steam sterilization throughput & save time

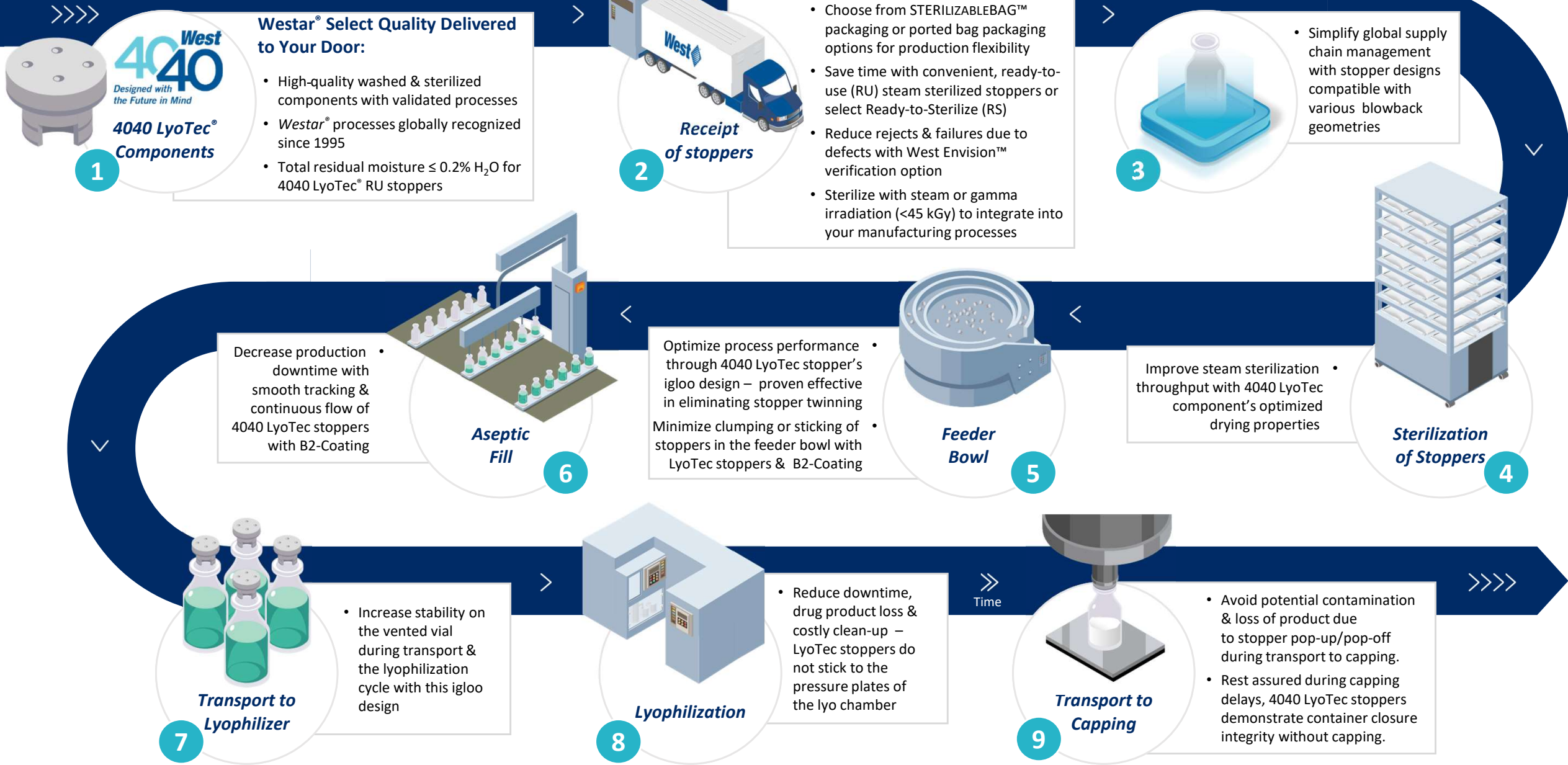
Platform portfolio & global supply network strategy with strong West commitment

Low level of particulates achieved through both raw material selection & West processing

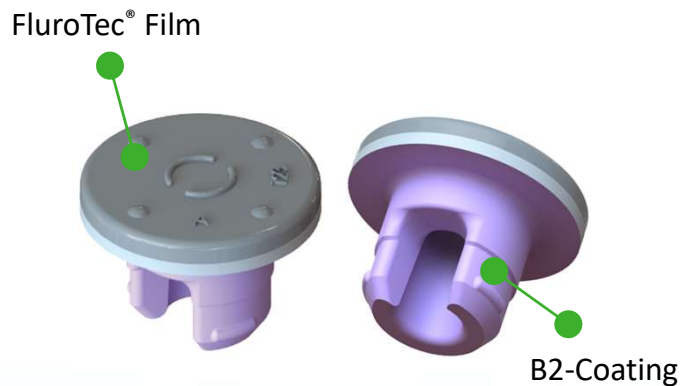
Compatibility with steam sterilization or gamma irradiation provides processing flexibility

Closed System Transfer Device (CSTD) compatibility testing performed





4040 LyoTec® Portfolio – Comprised of a State-of-the-Art Elastomer – Advancing Quality & Manufacturability



● Igloo design eliminates mechanical twinning & increases stability on vial in the vented position

Size	STERILIZABLEBAG™ Packaging	Ported Bag Packaging	Finish	Quality Process
13mm (V-50-I)	Small - 1,000 Standard - 5,000	SSB - 8,000 GLC - 10,000	Ready-to-Sterilize	Westar® Select Envision™ Verification
			Ready-to-Use	Westar® Select Envision™ Verification
20mm (S-87-I)	Small - 450 Standard - 2,000	SSB - 2,000 GLC - 2,500	Ready-to-Sterilize	Westar® Select Envision™ Verification
			Ready-to-Use	Westar® Select Envision™ Verification

Speak to your West TCS or Sales representative to obtain product samples



Technical Reports

- TR 2019/211: Evaluation of Container Closure Integrity for 4040/40 Lyophilization Stoppers
- TR 2019/212: Evaluation of Needle & Vial Adapter Compatibility for 4040/40 Lyophilization Stoppers
- TR 2019/215: Evaluation of Removal & Insertion Force for 4040/40 Lyophilization Stoppers
- TR 2021/237: Evaluation of Machine Performance of 4040/40 Lyophilization Stoppers
- TR 2021/238: 4040/40 Lyophilization Stoppers - Aging and Gamma Irradiation Study



Supporting Information

- Formulation Characteristics for 4040/40 Gray
- Regulatory Compliance Bulletin for: 4040/40 Gray
- Sample Quality Certificate
- Uncontrolled Drawings
- Biocompatibility Package: 4040/40 Gray
- Regulatory Compliance Bulletins for FluroTec® Film & B2-Coating
- Probable Material Extractables List
- Extractable Elements Data Sheet*
- Nitrosamines Data Sheet*



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